

Transocean Armada 269

Product description. A tinfree selfpolishing anntouling based on silylacrylic polymers and pigmented with a combinanation of biocides. Transocean Armada offers a stable erosion rate and long lasstingouling prototectionoor various types of vessels and trading paterns. The product is compaaitible withransocean AnAnorrosive schemes and can be specified for drydocking intervals upto 40 months. Transocean Armada complies to IMO Antifouling system convention (IMO doc AFS/Conf/26).

Physical properties.

Product code	2.69
Colour	Black, Blue, Pink, Red
Texture	Flat
Volume Solids	Approx. 52%
Specific gravity	Approx. 1.8 g/ml
VOC	Approx. 438 g/liter
Flashpoint	> 25°C

Usage data

Film thickness	Dry film thickness per coat (µm)	Wet film thickness per coat (µm)	Theorereal spreading rate (m²/l)
Range	75 - 150	145 - 290	6.9 - 3.5
Recommended	125	240	4.2

Curing Times

	Substrate temperature		
	10°C	23°C	30°C
Touch dry	1 Hour	1 Hour	30 Minutes
Dry to handle	8 Hours	6 Hours	4 Hours
Minimum drying Time for undocking	16 Hours	12 Hours	12 Hours

Drying and curing times ae determined under controlled temperatures and relaate humidity below 85 %, and at average of the DFT range for the product and should be considered as guidelines only.

The actual drying time/times y be shorter or longer, depending on film thickness, temperature, venventilation, hum, preceding paint system etc.

Recoating itervals -

see application section

	Substrate temperature					
	10°C		23°C		30°C	
Recoated with	Min	Max	Min	Max	Min	Max
Single pack products	8 Hours	6 Months	6 Hours	6 Months	4 Hours	3 Months
2-pack products	-	-	-	-	-	-

Recoating inormaation is gen for guidance only and subject to local climate and environmental c conditions. Consulour local Transocean representatie for specific recommendadation.

As a general rule, the best intercoat adhesion is achieved when the subsequent coat is applied before the preceding coat has been fully cured. Afer prolonged exposurre times it y be necessary to roughen the surface to ensure intercoat adhesion.

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Surface Preparation.

Coated substrates

All surfaces should be clean, dry and free from contamination. Surfaces should be treated in accordance with ISO 8504:2000. In case of repairing an existing antifouling system, remove salts, fouling, any loose paint and other contaminants by high pressure fresh water cleaning. A water pressure of 500 bar (approx. 7000 psi) is recommended.

Ensure compatibility of the old coated substrates with the selected paint system. Damaged areas must be treated and touched up with an appropriate primer system. Contact your local Transocean office for more information.

Undocking information

It is advised to undock the vessel after application of the final layer as quickly as possible, but no sooner than the minimum drying time or undocking (see table). Please note that undocking time stated refers to a single coat application. When multiple coats are applied, refloating times should be doubled. When in doubt consult your nearest Transocean office.

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Application.

Mixing

This material is a one pack coating and should always be mixed thoroughly with a clean mechanical mixer before application.

Irrespective of the substrate temperature, the advised minimum temperature of the mixed paint is 15 °C. At lower temperatures, more thinner may be required to obtain a proper application viscosity, which may result in lower sag resistance and slower curing.

Conditions

The temperature of the substrate should be at least 10°C and at least 3°C above the dew point of the air.

Temperature and relative humidity should be measured in the vicinity of the substrate.

In general, the maximum recommended surface temperature is 40°C. Higher steel temperatures are acceptable provided dry-spray is avoided by proper spray application and extra thinning if required. In extreme cases it may be necessary to reduce film thickness in order to avoid sagging.

When applying the paint in confined spaces, provide adequate ventilation during application and drying. Observe local regulations.

Please contact your local Transocean representative for a specific recommendation.

Methods

Guiding data Airless spray

Pressure at nozzle	120 - 180 bar
Nozzle size	0.41 - 0.58 mm
Spray angle	40 - 80 degrees
Volume of thinner	0 - 3%

Guiding data Airspray

Pressure	Not applicable
Nozzle size	
Volume of thinner	

Brush / Roller

Suitable but airless spray is preferred.
Multiple coats may be needed to achieve the specified dry film thickness.
Volume of thinner: 0 - 5%.

Thinner

Transocean Standard Thinner 6.01
Avoid excessive thinning as it will result in lower sag resistance and slower cure.
In addition it may cause solvent entrapment, possibly risking blistering, pinholing and/or other coating defects.

Cleaner

Transocean Standard Thinner 6.01

Film thickness.

The paint must be applied as a continuous layer and as close to the specified wet film thickness as possible. Use a wet film thickness gauge to verify that the correct wet film thickness is applied.

Over application, excessive thinning, wrong application techniques etc. may lead to runs and sagging of the paint. When the paint is still wet, such effects can be rectified by brushing out affected areas.

When the defect is noticed after curing of the paint, repair the affected areas by disc sanding to an even smooth surface and apply an additional coat of paint.

Stripe Coating.

Stripe coating may be required to achieve the specified film thickness on specific areas such as edges, corners, weld seams etc. Use a round brush and ensure proper wetting of all areas. Avoid excessive application as it will leave brush marks and may also result in air entrapment, which is detrimental to the paint's performance.

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Additional Product information

Storage and shelf life

The product must be stored in accordance with national regulations. The cans are to be kept in a dry, cool, well-ventilated space and away from source of heat and ignition. Cans must be kept tightly closed and kept in original containers unopened for use. Partly used containers should be re-sealed securely and stored according to the recommended manner. (See section 7 of relevant MSDS).

Health and safety

Observe the precautionary notices on the label of the container. A material safety data sheet is available upon request and national or local safety regulations should be followed. This product is intended for use by professional applicators.

As a general rule, avoid skin- and eye contact by wearing overalls, gloves, goggles, mask, etc. Spraying should be carried out under well-ventilated conditions. This product contains flammable materials and should be kept away from sparks and open flames. Smoking in the area should not be permitted. Avoid the inhalation of vapours and particles by the provisions of good natural ventilation sufficient to keep air-borne concentration below the Occupational Exposure Standards during the application and drying of paint films.

In operations where natural ventilation is insufficient to achieve this - e.g. painting in enclosed areas - exposure should be controlled by the use of local exhaust ventilation. When this is not reasonably practicable, suitable respiratory protective equipment must be worn. For spray application or when OELs are likely to be exceeded, use the respiratory equipment as recommended in for instance BS4275:1974. This specification gives advice on selection, use and maintenance of various types of breathing apparatus. Protect other persons in the area.

Disclaimer

The information in this data sheet is provided to the best of our knowledge. However, we have no control over either quality or condition of the substrate and other factors affecting the use and application of the product. Therefore, we cannot accept any liability whatsoever or howsoever arising from the performance of the product or for any loss or damage arising from the use of this product. Users should first carry out their own trials to ascertain the suitability of the product for their intended purpose.

This Data Sheet supersedes all previous Data Sheets supplied to you relating to this product. It contains important information which must be communicated to the user. The user must satisfy himself of the suitability of the product for the intended application and surface, as surface and application conditions are beyond our control. The user must also satisfy himself of the suitability of the product in circumstances other than those set out in this data sheet. The user should also maintain appropriate control procedures. Should further information be required, please contact our Technical Department.

Transocean Coatings employ a policy of continuous development and the technical data could be revised as a result of experience or new information becoming available.

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